JR METAL FRAME CODES LEGEND

INCLUDED STANDARD IN BASIC FRAME OPTIONS:

STEEL

Steel Gauge	Steel Type
18g - 8	A-40 - A
16g - 6	A-60 - B
14g - 4	G-90 - C
12g - 2	

CONSTRUCTION TYPE

KNOCKDOWN - KD
SHIP KD TO WELD - SK
FACE WELD - SUA
CONTIUOUS WELD - CW

KD FRAME

ASA PREP(SINGLE)
4 1/2" REG HINGE PREP
PRIMED GRAY
KD GUSSETS
PRESSURE ANCHORS
2- WOOD STUD ACRS.
2 " FACE

HANDING

LEFT HAND - LH
RIGHT HAND- RH

WELDED FRAME

ASA PREP(SINGLE)
4 1/2" REG HINGE PREP
PRIMED GRAY
FACE WELD
GRIND FINISH SMOOTH
ANCHOR CHOICE
SS,WS,M,
BASE ANCHOR
2 " FACE

SIDE LITE FRAME

ASA PREP(SINGLE)
4 1/2" REG HINGE PREP
PRIMED GRAY
FACE WELD
GRIND FINISH SMOOTH
BEAD ON DOOR SIDE
MULLION CLIP
ANCHOR CHOICE
SS,WS,M,
BASE ANCHOR
2 " FACE AND SILL 4"
HINGED ON JAMB SIDE

BORROWED LITE FRAME

PRIMED GRAY
FACE WELD
GRIND FINISH SMOOTH
BEAD FOR GLASS
2" FACE AND SILL
ANCHOR CHOICE
SS,WS,M
OVER 7'2" -BASE ANCR.

TRANSOM FRAME

ASA PREP(SINGLE)
4 1/2" REG HINGE PREP
PRIMED GRAY
FACE WELD
GRIND FINISH SMOOTH
2 " FACE
ANCHOR CHOICE
SS,WS,M,
BEAD FOR GLASS

HINGES

4 1/2 " STANDARD - 4.5 RW	ROTON - RR
4 1/2 " HEAVY WT - 4.5 HW	3 1/2" - 3.5
5" STANDARD - 5RW	4" - 4
5" HEAVY WT - 5HW	DAP SET - DAP
BOMMAR REINF(CONT) - BR	EPT-10 - E-10
HIGH FREQUENTCY - HF	NONE - N
	OTHER - O

HARDWARE LOCATIONS

CURRIES - CU	PIONEER - PI
STEELCRAFT - SC	FENESTRA - FE
CECO - CE	FLEMING - F
AMWELD - AW	MESKER - MK
REPUBLIC - RE	OTHER - O

STRIKE /LOCK PREP

ASA - ASA	2 3/4" T- STRIKE - T	OTHER-O
BLANK - BLK	2 3/4" DEAD BOLT - DB	
RIM REINFORCE - BRS	DLS -1 DBLE LIP - DLS1	
4 7/8" ELECTRIC STRIKE - ES	DLS -2 DBLE LIP - DLS2	
RIM ELECTRIC STRIKE - OES	ES-1 EMERGENCY-ES1	

ANCHORS

STEEL STUD - SS	PIPE EWA - PEWA	YOKE -YS
WOOD STUD - WS	ADJUSTABLE BASE - AB	
PRESSURE STRAP - DW	5 /16" TH EWA - SEWA	
PRESSURE DIMPLE - DD	3/8" EWA - EWA	
MASONARY TEE - M	EXISTING MASONARY -EMA	
STEEL&WOOD STUD - SSWS	CONCEALED EWA - CEWA	
DIMPLE FACE 16" OC - DF	OTHER - O	

HEAD PREPS

CONCEAL VERTICAL ROD - CVR	REINF REG ARM- RC
CONCEAL TRACK CLOSER - CTC	REINF VERT ROD -RVR
CONCEALED O.H. STOP - COS	REINF PAR ARM -PA
CONCEALED O.H. HOLDER - COH	REINF O. S. STOP -OHS
REINF FOR HOLDER -ROH	REINF FOR MAG-RM
REINF FOR TYPE CORDINATOR - C	FLUSH BOLT - FB
REINF FOR CONTIN CORDINATOR - CC	OTHER- O

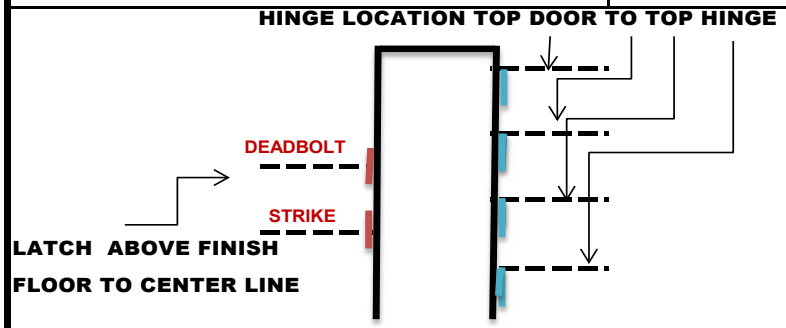
LABEL

KD - FM
WELDED-UL
SMOKE-S
3 HR - A
90 MIN- B
60 MIN - C
CONSTRUCTION

JAMB SIZE IS 1" LARGER THAN THE WALL SIZE

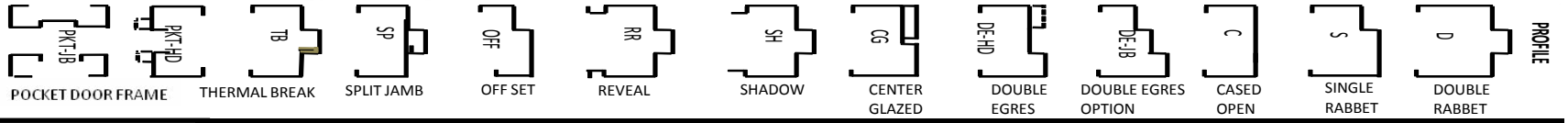
FRAMES EQUAL RABBET UNLESS UNDER 4 1/4 " THROAT

BEAD IS 5/8" BY 5/8" STANDARD



FRAME TYPES

3 - SIDED	LEAD LINED	SPLIT BORROW LITE	OFF - SET
SIDE LITE	CASE OPEN	BORROWED LITE	REVEAL
KD	SEGMENTED	KD- BORROW LITE	SHADOW
TRANSOM	ADJUSTABLE	ARCHED TRANSOM	KERFED
RADIUS	THERMAL BREAK	ARCHED TOP	OTHER - O
SNGL. RBT	DBL. EGRES	CENTER GLAZED	ELEVATOR
UN EQ. RBT	SPLIT / SLIP	COMMUNICATING	NO RETURN
EQUAL RBT	POCKET DR.	CORNER POST	NAILER



COLOR CODING FRAMES	STEEL TYPE	FRAME TYPE	GENERAL INFORMATION	INCLUDED STANDARD	LABEL	LOCATIONS	PREPS	CONSTRUCTION

JR METAL FRAMES
MANUFACTURERS OF STANDARD AND CUSTOM HOLLOW METAL FRAMES AND DOORS