

Smallest jamb depth available for a welded single rabbet frame is 3 1/4" (2 1/4" Wall Dimension).

Largest jamb depth available for a welded single rabbet frame is 52 7/8" (51 7/8" Wall Dimension).

Smallest face dimension on door rabbet side for a welded single rabbet frame is 5/8".

Largest face dimension on door rabbet side for a welded single rabbet frame is 52 1/4".

Smallest face dimension on soffit rabbet side for a welded single rabbet frame is 1 1/4".

Largest face dimension on soffit rabbet side for a welded single rabbet frame is 52 7/8".

UL Fire Rated single rabbet frames: -Smallest face dimension on door rabbet side is 1 1/4".** -Smallest face dimension on soffit rabbet side is 1 7/8".** -Largest jamb depth allowed is 14". 14 Gauge frames do not have 5/16" drywall returns. KD single rabbet frames are available with limited dimensions. See Sheet PR0001B for details.

*Face dimensions shown on drawing are typical dimensions to be provided unless otherwise specified by customer on a welded single rabbet frame.

**All fire-rated frames scheduled to be installed as welded frame assemblies MUST be welded by J/R Metal Frames in our shop.

***For 1 3/8" door, rabbet dimension to be 1 9/16".

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QUALITY SINCE 1981	Title: Welded Single Rabbet Frame			
	Revision:	Revision Date:		Drawing Number:
Original Date: 01-19-07	#1	04-16-0	-	PR0001A
Drawn By:	Scale: Full Size	d	Sheet:	53 of 55